Environmental Engineering and Management Journal

December 2018, Vol.17, No. 12, 2977-2990 http://www.eemj.icpm.tuiasi.ro/; http://www.eemj.eu



"Gheorghe Asachi" Technical University of lasi, Romania



## GREENHOUSE GAS EMISSION REDUCTION IN FROZEN FOOD PACKAGING

## Daina Kliaugaite<sup>1\*</sup>, Visvaldas Varžinskas<sup>1</sup>, Agnė Baikauskienė<sup>1</sup>, Valdas Miliūnas<sup>2</sup> Žaneta Stasiškienė<sup>1</sup>

<sup>1</sup>Institute of Environmental Engineering (APINI) Kaunas University of Technology, K. Donelaicio str. 20-308, Kaunas, LT-44239, Lithuania, <sup>2</sup>Department of Graphic Communications Engineering, Kaunas University of Technology, Studentu str. 56-350, LT-51424, Lithuania

## Abstract

This study evaluates the environmental impacts of four types of frozen food packages throughout their lifecycle and suggests strategies for reducing their related environmental impacts. The four most widely used frozen food packaging materials were chosen for this study: (1) pouches composed of low-density polyethylene (LDPE) film; (2) pouches composed of polyethylene terephthalate (PET) and LDPE film laminate; (3) cardboard boxes coated with LDPE; and (4) multipackage composed of cardboard boxes and LDPE film pouches. The packages are processed by a company located in Europe (Lithuania). The assessed environmental impact category was global warming. The global warming potential of packages expressed as greenhouse gas emissions (kg CO<sub>2</sub> eq.) was evaluated using the CCaLC software package based on a life cycle assessment (LCA), which constitutes a quantitative methodology. The mechanical properties of the various types of packaging were examined, and the optimization of plastic film thickness was verified using polymer tension tests. The multipackage composed of cardboard box and an LDPE film pouch has the greatest global warming potential (98 kg CO<sub>2</sub> eq./f.u.) followed by packages composed of cardboard and packages composed of laminated film. Production and raw material extraction stages account for most (up to 75%) of the environmental impact. Data from the polymer tension tests indicate that the environmental impact could be reduced by 36% (from 35 to 22 kg CO<sub>2</sub> eq./f. u.) by decreasing the plastic film thickness as well as by reducing the package size by 10%.

Key words: frozen food packaging, global warming, life cycle assessment, tensile pulling force

Received: November, 2014; Revised final: June, 2015; Accepted: June, 2015; Published in final edited form: December 2018

<sup>\*</sup> Author to whom all correspondence should be addressed: e-mail: daina.kliaugaite@ktu.lt, dainiote@gmail.com; Phone:+370-37-300323; Fax.: +370-37-209372.