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## **STUDY OF THE ADSORPTION OF Cu<sup>2+</sup>, Cd<sup>2+</sup> AND Pb<sup>2+</sup> ON AMORPHOUS Al(OH)<sub>3</sub> IN DRINKING WATER SUPPLY NETWORKS**

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### **Abstract**

Trace metal elements commonly exist in drinking water. Excessive exposing on them may result in lots of health problems. This paper mainly focuses on the accumulations of Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> in drinking water supply networks with amorphous Al(OH)<sub>3</sub> formation. The effects of pH, water flow rate, and metal element contents were investigated at laboratory bench scale. It was found that chemical adsorption mainly occurred at pH > 7.0. Suspended Al(OH)<sub>3</sub> showed a strong adsorption capacity for Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup>; 1.0 g Al(OH)<sub>3</sub> could accumulate 43.0 mg of Cu<sup>2+</sup>, 30.0 mg of Cd<sup>2+</sup>, and 34.6 mg of Pb<sup>2+</sup> at 15°C, respectively. Thermodynamic calculation results indicated nearly all of the Cu<sup>2+</sup> and Cd<sup>2+</sup> were adsorbed at pH 6.5-8.5, chemical precipitation did not occur in the presence of suspended Al(OH)<sub>3</sub>. Because of H<sup>+</sup> inhibition, the adsorption of Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> would be inhibited under acidic condition. Unlike suspended Al(OH)<sub>3</sub>, Al(OH)<sub>3</sub> scale showed a much lower adsorption capacity for Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup>, at approximately 0.4, 0.4, and 0.7 mg/g, respectively; and the variation of flow velocity and solution pH had minor effects.

**Key words:** aluminum hydroxide, drinking water, pipe scale, water quality

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### **1. Introduction**

Trace metal elements commonly exist in drinking water. Excessive exposure to copper, cadmium, and lead will result in serious health problems via bioaccumulation in living tissues (Jamali et al., 2014; Piyaratana et al., 2008). In addition, the accumulation of copper or lead containing sediments can lead to a reduction in water pressure and flow transport capacity in the pipes (USEPA, 2008). Most of the Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> enter water supply networks from the corrosion of

plumbing materials (USEPA, 1995) or leaching from cement linings. Incidents of cross-connection can also release toxic amounts of metal elements into drinking water (USEPA, 2002). It should be noted that consumers do not drink water directly from the source or immediately after treatment but rather water that has traveled through supply networks (Schock, 2005). However, the concentrations of trace metal elements in the tap water may vary notably as the adsorption-desorption and precipitation-dissolution processes occur within the pipeline. Poly-aluminum chloride is commonly used in water

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treatment plants (Wang et al., 2010). As its solubility is relatively low, aluminum containing sediments usually formed in the pipe line (Snoeyink et al., 2003; Swaddle, 2001). Many studies have found that the amorphous  $\text{Al(OH)}_3$  formed in coagulation exhibits a good adsorption capacity to many metal elements (Goldberg et al., 1996; Schock and Holm, 2003). Sudden reductions in lead levels are observed during the pipe rig testing, which is coincided with the deposition of  $\text{Al(OH)}_3$  on the lead pipe (Kirmeyer et al., 1999).

In a public building with no lead plumbing in Wales, high concentrations of lead and copper are observed in the drinking water. Further investigation indicates that the copper pipe is heavily covered with aluminum containing scale (Fuge and Perkins, 1991). Unpredictable short term elevations of metal concentrations will result if the water quality changes (Schock and Holm, 2003; USEPA, 2006). It has been demonstrated that the mechanism of metal ions association with hydrous oxide surfaces involves an ion exchange process in which the adsorbed metal ions replace bound protons (Schindler, 1981; Tsekova et al., 2015). The adsorption of  $\text{Cu}^{2+}$  and  $\text{VO}_2^+$  on aluminum hydroxide is considered to be a chemical process. Chisholm-Brause et al. (1990) studies the adsorption of  $\text{Pb}^{2+}$  on  $\gamma\text{-Al}_2\text{O}_3$  using a combination of XANES and EXAFS spectroscopies and concludes that inner-sphere, predominantly monodentate complexes are formed. Benjamin and Leckie (1980) find that  $\text{Zn}^{2+}$  and  $\text{Cd}^{2+}$  will compete for the same group of binding sites, whereas  $\text{Cu}^{2+}$  and  $\text{Pb}^{2+}$  bind preferentially to other groups of sites. However, most of the experimental results are obtained in systems using  $\gamma\text{-Al}_2\text{O}_3$  or aluminum hydroxide crystals as adsorbents, the accumulation characteristics of trace metal elements on amorphous  $\text{Al(OH)}_3$  solids formed in drinking water supply networks are still not clear. Many drinking water purification plants in China are currently considering removing disinfection byproduct precursors, changing water sources and coagulant type, or the combination of these measures to make sure the treated water quality meeting the new standard (GB5749-2006). These changes can affect the occurrence, chemical and physical characteristics, and the stability of aluminum hydroxide solids attached on the inner pipe surfaces, and thus affects their accumulation for trace metal elements. The objective of this paper is to (1) study the adsorption of  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  in water supply networks with  $\text{Al(OH)}_3$  formation; (2) investigate the effects of

solution pH, water flow rate, and metal element contents on the adsorption process; and (3) reveal the adsorption characteristics of  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  on amorphous  $\text{Al(OH)}_3$ .

## 2. Experimental materials and methods

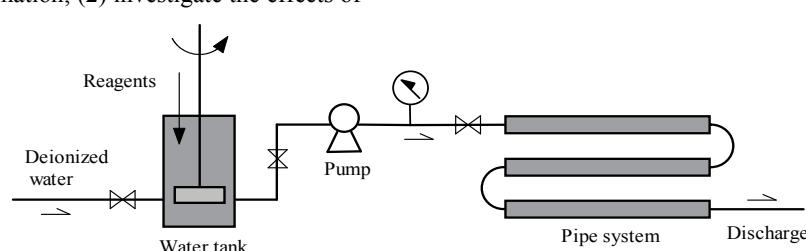
### 2.1. Sorption test on $\text{Al(OH)}_3$ scale

Experiments were conducted in a water supply modeling system (Fig. 1). Pipe water was prepared from deionized water by adding certain amounts of 0.50 mol/L  $\text{NaOH}$ , 0.50 mg/L  $\text{HNO}_3$ , 100 mg/L  $\text{Al}_2(\text{SO}_4)_3$ , and 50.0 mg/L  $\text{Cd}(\text{NO}_3)_2$ ,  $\text{Cu}(\text{NO}_3)_2$ , and  $\text{Pb}(\text{NO}_3)_2$  into the tank in which a stirring device was fixed to guarantee complete mixing. The synthetic water was pumped into the pipe system using a constant flow pump (BT-102, Zhisun Instrument, China).

To exclude the affection of pipe corrosion on the concentrations of trace metal elements, polyvinyl chloride pipes were used in the system. The pipe water quality was controlled in the range of actual drinking water distribution systems. Reagent grade chemicals were used except where noted. Water temperature was controlled at 15°C by putting the tank to an incubator (SPX-250B, Tianjin Taisite Instrument, China).

To accelerate the formation of  $\text{Al(OH)}_3$  scale, the initial solution pH and aluminum concentration of the solution was maintained at 6.5 and 50.0 mg/L, respectively. After 5 days of operation, a white gelatinous pipe coating mainly composed of  $\text{Al(OH)}_3$  was generated. Next, the  $\text{Al}_2(\text{SO}_4)_3$  addition was removed and 1.0 mg/L target metals was introduced to the system to observe the adsorption characteristics of  $\text{Al(OH)}_3$  for trace metal elements in stage I.

In stage I, solution pH and temperature were maintained at 7.5 and 15°C, respectively. To insure that the added metal elements were fully mixed with the  $\text{Al(OH)}_3$  scale, its flow velocity was maintained at 0.5 mL/s, much lower than the normal rates observed in distribution systems. When the concentrations of metal elements in the effluent was stable, the effects of solution pH, water flow rate and total metal element inputs on adsorption were investigated at stage II (Table 1). Water samples were taken at different time intervals and filtered through a 0.45  $\mu\text{m}$  polycarbonate membrane for further analysis.



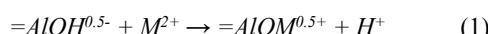
**Fig. 1.** Water supply modeling system used in the experiment

**Table 1.** Effecting factors and levels selected in stages I and II

Adsorbates	Factors	Units	Stage I	Stage II	
			Mid-level	Low level	High level
Cd <sup>2+</sup>	pH	-	7.5	6.50	8.50
	Cd <sup>2+</sup>	mg/L	1.17	0.00	1.45
	v	mL/s	0.5	0.2	1.0
Cu <sup>2+</sup>	pH	-	7.5	6.50	8.50
	Cu <sup>2+</sup>	mg/L	1.1	0.00	1.90
	v	mL/s	0.5	0.2	1.0
Pb <sup>2+</sup>	pH	-	7.5	6.50	8.50
	Pb <sup>2+</sup>	mg/L	0.83	0.00	1.60
	v	mL/s	0.5	0.2	1.0

## 2.2. Sorption test in Al(OH)<sub>3</sub> suspension

Batch adsorption experiment was examined to determine the sorption capacity of suspended Al(OH)<sub>3</sub> for Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup>. 0.20 g of air-dried Al(OH)<sub>3</sub> was placed into 250 mL tubes which were stirred using a magnetic stirrer (JZG9-S-6A, Xihuayi Technology Corporation, China). Then, 25.0 mg/L Cu(NO<sub>3</sub>)<sub>2</sub>, Cd(NO<sub>3</sub>)<sub>2</sub>, and Pb(NO<sub>3</sub>)<sub>2</sub> were added after 0.0, 6.0, and 14.0 min of adsorption to maintain the total metal element inputs at 0.1, 0.5, and 1.0 mg/L, respectively. The mixtures were sampled before and immediately after the increase of adsorbate contents and centrifuged at 5000 rpm for 20 min. The sorption coefficients (K<sub>d</sub>) were calculated as the ratio of the amount of metals adsorbed on Al(OH)<sub>3</sub> and the amount of metal residual in the water at equilibrium, as shown in Eqs. (1).



where =AlOH<sup>0.5-</sup> and =AlOM<sup>0.5+</sup> are the active adsorption site on the amorphous Al(OH)<sub>3</sub> solid before and after adsorption for metal elements. All the water quality parameters were maintained in the range of actual drinking water (Table 1). The formation of surface complexes was conceptualized similarly to what was measured in solution. The amounts of trace metal elements adsorbed by suspended Al(OH)<sub>3</sub> were predicted applying the Visual Minteq software. By defining the type of the adsorption surfaces (1), adsorption model (diffused layer model), solid concentration (0.05 mg/L), site concentration (1.0 mmol/mmol solid), and the sorption coefficient (K<sub>d</sub>), the reactions between Cd<sup>2+</sup>, Cu<sup>2+</sup>, and Pb<sup>2+</sup> and suspended Al(OH)<sub>3</sub> were predicted (Pommerenk and Schaffran, 2005).

## 2.3. Water quality and solid analysis methods

The concentrations of aluminum, calcium, magnesium, iron, cadmium, copper, and lead were determined using an ICP-AES (IRIS intrepid-II, Thermo Scientific, USA). Sample aliquots were acidified with trace metal grade nitric acid to pH < 2.0 for 12 h before analysis. Solution pH was determined using a pH meter (Model 828, Thermo Electron Corporation, USA); water temperature was determined with a thermometer (Model TTM1-JM-

6200IM, Yuan-Da Technology Corporation, China). All the parameters were analyzed according to the standard methods described in GB/T 5750.4-2006 of China.

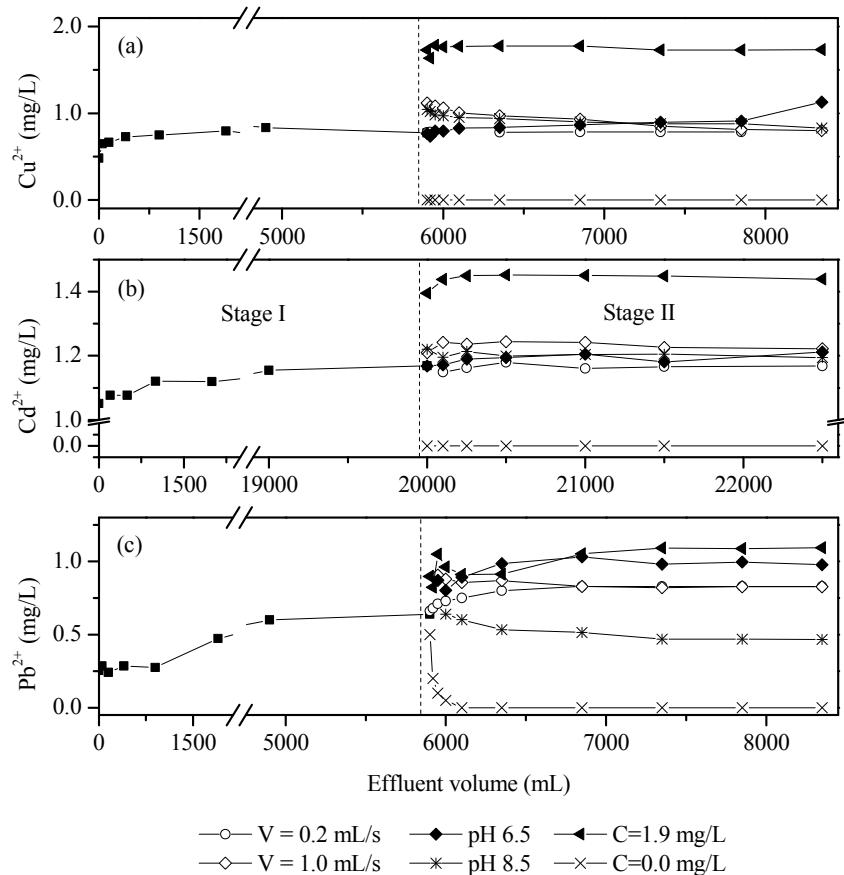
To observe the surface characteristics of Al(OH)<sub>3</sub> solid, scanning electron microscopy combined with an energy dispersive spectrometer (SEM/EDS) (JSM-6490LV, JEOL Ltd., Japan) and a X ray diffractometer (Ultima IV, Rigaku Corporation, Japan) were applied. The SEM/EDS samples were sputter-coated with gold before conducting surface scanning. Specific area was measured using a Micromeritic Gemini model VII 2390 and an adsorption volumetric system with a pressure transductor (MKS Baratron 170 M).

## 3. Results and discussion

### 3.1. Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> adsorption on Al(OH)<sub>3</sub> scale

Experiments were conducted with flow velocity, solution pH, and total metal element inputs maintained at approximately 0.5 mL/s, 7.5, and 1.0 mg/L respectively in stage I. Initially, the concentrations of residual Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> were the lowest in the effluent, at approximately 0.61, 1.06, and 0.25 mg/L, respectively (Fig. 2). However, thermodynamic calculation results showed that more than 50% of the Cu<sup>2+</sup> and 90% of the Pb<sup>2+</sup> would precipitate in the forms of Cu(OH)<sub>2</sub> and Pb(OH)<sub>2</sub> in solutions without Al(OH)<sub>3</sub> formation, both lower than the determined values. When the flow volume was above 0.6 L, the concentrations of residual Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> reached stability. Compared with Cu<sup>2+</sup> and Pb<sup>2+</sup>, little Cd<sup>2+</sup> was removed close to the input value at the end of stage I. Al(OH)<sub>3</sub> reached its maximum adsorption capacity.

The amounts of Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> adsorbed by deposited Al(OH)<sub>3</sub> were approximately 0.41, 0.40, and 0.72 mg/g, respectively. To investigate the effects of solution pH, water flow velocity, and total metal element inputs on Al(OH)<sub>3</sub> adsorption, the system was operated under different conditions in stage II. When the addition of Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> were stopped, all of them were not detected in the effluent, indicating that the adsorption of trace metal elements on Al(OH)<sub>3</sub> scale was strong.



**Fig. 2.** Effects of flow velocity (v), solution pH (pH), and total metal element inputs (C) on the concentrations of residual  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$

However, as  $\text{Al(OH)}_3$  scale reached its maximum adsorption capacity, the total inputs of  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  increased to high levels, suggesting they could not be removed further.

Increasing solution pH from 7.5 to 8.5, both  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  suddenly released in the exchanging process. Concentrations of them decreased gradually to the values before pH adjusted (Fig. 2). Although the solubility of  $\text{Cu}^{2+}$  and  $\text{Pb}^{2+}$  was low at pH 8.5, most of the Cu and Pb were not removed because of the effects of reaction kinetics, around 0.78 and 0.35 mg/L. Unlike the case at pH 8.5, the concentrations of residual  $\text{Cu}^{2+}$  and  $\text{Pb}^{2+}$  were higher than the amounts added, indicating that part of the removed  $\text{Cu}^{2+}$  and  $\text{Pb}^{2+}$  was also released to the solution at pH 6.5, and that the combination between amorphous  $\text{Al(OH)}_3$  and metal cations was weakened under the acidic condition (Fonseca et al., 2006).

When the flow velocity was 1.0 mL/s, portions of the adsorbed  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  were flushed into the water, and thus led to their concentrations suddenly increasing in the effluent (Fig. 2). However, when the flow velocity decreased to 0.2 mL/s, more  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  were removed suggesting removal from the precipitation of suspended particles. In drinking water distribution systems, however, amorphous  $\text{Al(OH)}_3$  usually

formed with the adsorption of pollutants simultaneously; metal elements not only existed on the surface but also inside of  $\text{Al(OH)}_3$  scale. To simulate the adsorption occurring during the formation process of deposited amorphous  $\text{Al(OH)}_3$ , static experiments were also conducted.

### 3.2. $\text{Cu}^{2+}$ , $\text{Cd}^{2+}$ , and $\text{Pb}^{2+}$ adsorption on suspended $\text{Al(OH)}_3$

When the solution pH was above 7.5, all of the  $\text{Cu}^{2+}$  and  $\text{Pb}^{2+}$  inputs were removed, which might contribute to the adsorption of suspended  $\text{Al(OH)}_3$  and chemical precipitation in the forms of  $\text{Cu(OH)}_2$  and  $\text{Pb(OH)}_2$ . While according to the speciation of copper, cadmium, and lead under the same water quality calculated applying the Visual MINTEQ software,  $\text{Cu(OH)}_2$  and  $\text{Pb(OH)}_2$  precipitation would not form in the system. Besides, from the X-ray diffraction spectrum of the solids after adsorption, it was also difficult to observe the peaks contributed by  $\text{Cu(OH)}_2$ ,  $\text{Pb(OH)}_2$ , and other crystals (Fig. 3). Cai and Braids (2001) also found that the adsorption of  $\text{Pb}^{2+}$  on the soil solids increased sharply with solution pH. Accordingly, the removal of  $\text{Cu}^{2+}$  and  $\text{Pb}^{2+}$  was likely a result of the adsorption process. The concentrations of residual  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  were

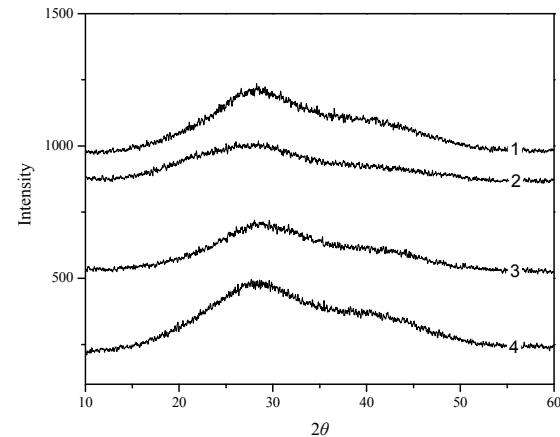
stable with reaction time at pH 6.5, while the increase of their total input would lead to a notable increase in the effluents (Fig. 4). Hachiya et al. (1979) found that the adsorption and desorption reactions of  $\text{Pb}^{2+}$  on  $\gamma\text{-Al}_2\text{O}_3$  was very fast, with half-times less than 1 s under typical experimental conditions. When the total metal elements addition was 0.5 mg/L, the concentrations of residual  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  were 0.05 and 0.29 mg/L; while  $\text{Pb}^{2+}$  was not detected (Fig. 4). In solutions with 1.0 mg/L  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  addition, their residual concentrations increased notably to 0.09, 0.61, and 0.17 mg/L respectively. Further supporting that most of the  $\text{Cu}^{2+}$  and  $\text{Pb}^{2+}$  were mainly adsorbed by  $\text{Al(OH)}_3$ . On the basis of the concentrations of total and residual  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$ , the adsorption constants ( $K_d$ ) of  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  were calculated (Table 2). The specific surface area and surface site density of amorphous  $\text{Al(OH)}_3$  were assumed to be constant at 900 m<sup>2</sup>/g and 1.0 mmol/mmol, respectively (Pommerenk and Schafran, 2005). Applying diffuse layer adsorption model, residual  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  concentrations were predicted (Fig. 5).

Calculations indicated that the concentrations of  $\text{Cu}^{2+}$  and  $\text{Pb}^{2+}$  removed from drinking water were close to the predicted values at pH > 6.5, which was mainly contributed by a chemical adsorption process (Schindler, 1981). Similar experimental result was obtained at pHs below 7.0 for  $\text{Cd}^{2+}$  adsorption. McBride (1982) also found nearly all of the  $\text{Cu}^{2+}$  addition could be adsorbed by noncrystalline alumina, boehmite, and gibbsite at pHs above 6.5. At pH < 6.5, however, the concentrations of  $\text{Cu}^{2+}$  and  $\text{Pb}^{2+}$  being removed were higher than the predicted values.

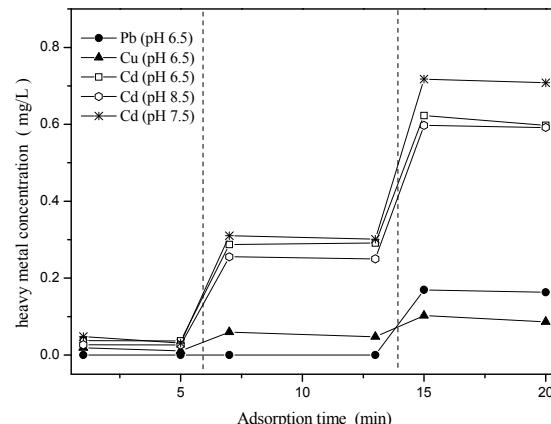
From Eq. 1, it suggested that the adsorption of metal elements on amorphous  $\text{Al(OH)}_3$  was pH dependent. The combination of  $\text{M}^{2+}$  with  $=\text{AlOH}^{0.5-}$  would be inhibited in solutions with more  $\text{H}^+$ . As shown in Fig. 5, the concentrations of residual metal elements were higher in acidic conditions. However, they were much lower than the calculated values, indicating in addition to the combination of  $\text{M}^{2+}$  with  $=\text{AlOH}^{0.5-}$ , physical adsorption must also contributed to removal of  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  (Jusoh et al., 2005). Chisholm-Brause et al. (1990) also found similar experimental results when studying the adsorption of  $\gamma\text{-Al}_2\text{O}_3$  for  $\text{Pb}^{2+}$ . The adsorption characteristics of amorphous  $\text{Al(OH)}_3$  made with high pollutants removing capacity in drinking water pH range. However, as the combination strength caused by physical adsorption was usually weaker than that of chemical adsorption, flow velocity and drinking water quality might lead to a suddenly desorption of  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$ , which was supported by the experimental results obtained under acidic conditions in section 3.1.

EDS analysis results showed that aluminum and oxygen were the major elements (Table 3). The Al/O molar ratio was approximately 1:3, which corresponded well with the elements composition of amorphous  $\text{Al(OH)}_3$ . Copper, cadmium, and lead

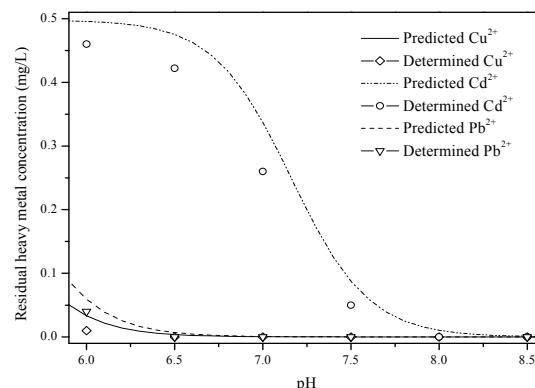
were not detected; while after adsorption, their molecular weight ratios were approximately 1.3%, 0.6%, and 0.3% respectively. 1.0 g of suspended  $\text{Al(OH)}_3$  could adsorb 43.8 mg of  $\text{Cu}^{2+}$ , 30.0 mg of  $\text{Cd}^{2+}$ , and 34.6 mg of  $\text{Pb}^{2+}$ , much higher than the value adsorbed by  $\text{Al(OH)}_3$  scale.



**Fig. 3.** XRD spectra of  $\text{Al(OH)}_3$  scale (1) and suspended  $\text{Al(OH)}_3$  adsorbed with  $\text{Cu}^{2+}$  (2),  $\text{Cd}^{2+}$  (3), and  $\text{Pb}^{2+}$  (4)



**Fig. 4.** Adsorption of  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  on amorphous  $\text{Al(OH)}_3$  suspension



**Fig. 5.** Residual concentrations of  $\text{Cu}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Pb}^{2+}$  at different solution pH

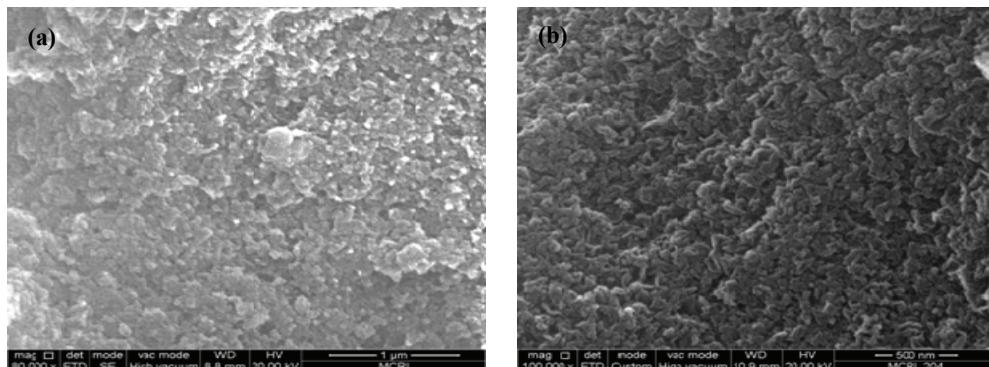
This response might be related to their structure characteristics.

**Table 2.** Adsorption constants between amorphous Al(OH)<sub>3</sub> and Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> at 15 °C

Metal elements	=AlOH <sup>0.5-</sup> ( $\mu\text{mol}$ )	Total M <sup>2+</sup> ( $\mu\text{mol}$ )	M <sup>2+</sup> ( $\mu\text{mol}$ )	=AlOM <sup>0.5+</sup> ( $\mu\text{mol}$ )	H <sup>+</sup> ( $\mu\text{mol}$ )	LogK <sub>d</sub>	LogK <sub>d</sub>
Cu <sup>2+</sup>	633	8.0	0.16	7.66	0.316	-1.61	-1.85
	626	15.0	0.63	15.00	0.316	-1.92	
	611	31.0	1.25	30.00	0.316	-1.91	
	596	46.0	2.28	44.59	0.316	-1.98	
Cd <sup>2+</sup>	641	4.5	4.03	0.43	0.316	-4.28	-4.39
	640	9.0	8.34	0.59	0.316	-4.46	
	640	18.0	16.70	1.16	0.316	-4.46	
	639	26.5	24.59	2.20	0.316	-4.35	
Pb <sup>2+</sup>	639	2.4	0.07	2.34	0.316	-1.80	-2.28
	637	4.8	0.39	4.44	0.316	-2.24	
	632	9.6	0.97	8.70	0.316	-2.35	
	630	14.5	3.18	11.31	0.316	-2.75	

**Table 3.** Elements composition of amorphous Al(OH)<sub>3</sub> before (a) and after (b) adsorption

Element	Before adsorption (mole %)	After adsorption (mole %)		
		Cu <sup>2+</sup>	Cd <sup>2+</sup>	Pb <sup>2+</sup>
O	74.33	74.51	74.31	76.15
Al	23.54	23.00	22.12	21.47
S	2.12	1.11	2.55	2.09
Cu	-	1.25	-	-
Cd	-	-	0.46	-
Pb	-	-	-	0.28

**Fig. 6.** SEM pictures of amorphous Al(OH)<sub>3</sub> scale (a) and suspension Al(OH)<sub>3</sub> (b).

Although the XRD spectrums of deposited and suspended Al(OH)<sub>3</sub> solids were similar (Fig. 3). Both in an amorphous state and the specific surface area of the deposited Al(OH)<sub>3</sub> was about 160 m<sup>2</sup>/g, much lower than that of suspended Al(OH)<sub>3</sub>. The differences in specific area could also be observed from their SEM pictures as shown in Fig. 6, further supporting suspended Al(OH)<sub>3</sub> had a stronger adsorption capacity for trace metal elements.

#### 4. Conclusions

The adsorption of trace metal elements on amorphous Al(OH)<sub>3</sub> scale is a complex process. In the formation of Al(OH)<sub>3</sub> scale, its adsorption capacity was high; 1.0 g solid could accumulate 43.0 mg of Cu<sup>2+</sup>, 30.0 mg of Cd<sup>2+</sup>, and 34.6 mg of Pb<sup>2+</sup>. Thermodynamic calculation results showed that they were mainly removed by the adsorption of amorphous Al(OH)<sub>3</sub>. Chemical adsorption mainly

took place at pH > 7.0; In drinking water with pH < 6.5, the adsorption of Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> on amorphous Al(OH)<sub>3</sub> would be greatly inhibited. The adsorption characteristics of amorphous Al(OH)<sub>3</sub> solid indicated a high metal pollutant removing capacity in the pH range of general drinking waters.

When Al(OH)<sub>3</sub> formation was halted due to variations in the water quality, its adsorption capacity for Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> would decrease drastically to approximately 0.41, 0.40, and 0.72 mg/g, respectively. However, the combination between trace metal elements and amorphous Al(OH)<sub>3</sub> was also strong at pH 7.5. When our system stopped the metal elements addition, the Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Pb<sup>2+</sup> were no longer detected in the effluent. Considering the effects of solution pH and water flow velocity on the adsorption of Cd<sup>2+</sup>, Cu<sup>2+</sup>, and Pb<sup>2+</sup>, better management of water age and sediment accumulation was suggested to control the concentration of trace metal elements in the tap water.

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